

QUALITY MANUAL

IN-PROCESS/FINISHED PRODUCTS INSPECTION PROCEDURES :

CONTENTS	DUTY PARTY	DOCUMENTS REF.	QUALITY RECORD
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <pre> graph TD PRODUCTION[PRODUCTION] --> I1[1st PIECE INSPECTION] I1 -- YES --> OK1{OK} I1 -- NO --> NG1{NG} NG1 --> REVISE[REVISE PROCESS] REVISE --> OK1 OK1 --> PACK[PACK] PACK --> I2[FINAL INSPECTION] I2 -- NG --> ABNORMAL[ABNORMAL PROCEDURE] I2 -- OK --> DELIVERY[DELIVERY] </pre> </div> <div style="width: 50%;"> <p>PRODUCTION AS PER ORDER & DRAWING.</p> <p>1ST PIECE INSPECTION PRIOR TO PRODUCTION RUN IF OK CONTINUE FOR PRODUCTION</p> <p>IF NG - REVISE PROCESS TILL INSPECTION OK</p> <p>1. 1ST PIECE INSPECTION OK, CONTINUE FOR PRODUCTION AS PER DRAWING AND MAKE IN-PROCESS INSPECTION. 2. INSPECTION RESULT TO BE ACTUAL RECORD ON FORM. ° 3. MANUFACTURING MUST RECORD PROCESS AND ANY ABNORMAL SITUATION, AND HAVE TO REPORT TO DUTY PARTY IF ANY PROBLEM.</p> <p>1. PACKAGE FOR QUALIFIED PRODUCTS AS PER ORDER</p> <p>1. FINAL INSPECTION BY QC 2. AFTER INSPECTION, UNQUALIFIED Q'TY TO BE RETURN TO MANUFACTURING FOR RE-CHECK/RE-PAIR. °</p> <p>1. DELIVERY AS PER ORDER</p> </div> </div>	<p>MANUFACTURING</p> <p>MANUFACTURING QC</p> <p>MANUFACTURING</p> <p>MANUFACTURING</p> <p>MANUFACTURING</p> <p>MANUFACTURING</p> <p>MANUFACTURING QC</p> <p>SALES</p>	<p>DRAWING SPECIFICATION</p> <p>DRAWING</p> <p>GUIDANCE OPERATION AND MAINTENANCE MANUAL DRAWING</p> <p>ORDER DRAWING</p> <p>ABNORMAL PROCEDURE</p>	<p>DAILY REPORT</p> <p>1ST PIECE INSPECTION REPORT</p> <p>INSPECTION RECORD ABNORMAL REPORT</p> <p>INSPECTION RECORD ABNORMAL REPORT</p> <p>DELIVERY ORDER</p>